



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D4704-041**  
**Job Sheet 174039**



Part No: D4704-041

Job Qty: 2 ea

Part Name: Expandable Pin Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/9/18

Job Tracking No:

Due Date: 3/16/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV B SHEET 1 IPP REV:A 12.09.10 NEW ISSUE DD VERF:JFS IPP REV:B 12.10.16 AS PER DWG  
REV:A DD VERF:JFS IPP REV:C 17.01.11AS PER DWG REV:B PRELIM DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|-----------|----------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time |          |
| 90    | Start up Operation | 2 Ea  | 3/15/18    | 3/15/18  | 0.00      | 0.00    | Start Up Stores/Pkg-1 |           |          |
| 110   | Packaging          | 2 pcs | 3/15/18    | 3/15/18  | 0.00      | 0.00    | Packaging1-5          |           |          |
| 120   | Small Fab          | 2 pcs | 3/16/18    | 3/16/18  | 0.00      | 0.62    | Small Fab-7           |           |          |
| 130   | QC                 | 2 pcs | 3/16/18    | 3/16/18  | 0.00      | 0.00    | QC5                   |           |          |
| 140   | Packaging          | 2 pcs | 3/16/18    | 3/16/18  | 0.00      | 0.00    | Packaging3-2          |           |          |
| 150   | QC21-SA            | 2 Ea  | 3/16/18    | 3/16/18  | 0.00      | 0.00    | QC21                  |           |          |

### Job BOM

| Part / Item | Component Name                    | Quantity    | Operation             | Container  |
|-------------|-----------------------------------|-------------|-----------------------|------------|
| D4708-1     | Lanyard                           | 2 Ea (1 ea) | 90-Start up Operation | 107501     |
| D4709-1     | Spring Clip                       | 4 Ea (2 ea) | 90-Start up Operation | 5643498    |
| D4711-041   | Expandable Pin Assembly, Modified | 4 Ea (2 ea) | 90-Start up Operation | 5074934    |
| MS20613-4C8 | Rivet                             | 4 Ea (4 ea) | 90-Start up Operation | F120242-40 |
|             |                                   |             |                       | FM138043   |

### Job Allocations

| Operation             | Component Part                                                                                                                                                  | Required | Inventory | Allocated |
|-----------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|-----------|-----------|
| 90-Start up Operation | Dart Aerospace Ltd.<br>1270 Aberdeen Street<br>Hawkesbury, ON K6A 1K7<br>CANADA<br>TEL : 1 613 632 - 5200<br>Email: sales@dartaero.com<br>www.dartaerospace.com | 2        | 7         | 0         |
|                       |                                                                                                                                                                 | 4        | 25        | 0         |
|                       |                                                                                                                                                                 | 4        | 4         | 0         |
|                       |                                                                                                                                                                 | 8        | 118       | 0         |

Container No: S075091



Part: D4704-041

Job No: 174039

Serial No/Batch: S075091

Revision:

Inspector:

ons

be found.

Plex 5/28/18 8:35 AM dart.quirion.sonia

Date: 05/28/18